



CE EN 60974-7

SPP 150

SPP 250

SPP 240

SPP 360



MIG GUN	CAPACITY X80%		WIRE DIAMETER
SPP 150	180A CO ₂	150A mixed gases	0.6 - 1.0 mm
SPP 250	230A CO ₂	200A mixed gases	0.8 - 1.2 mm
SPP 240	250A CO ₂	220A mixed gases	0.8 - 1.2 mm
SPP 360	320A CO ₂	290A mixed gases	0.8 - 1.6 mm

SPARTUS Pro MIG guns are designed with thought of performing the most extremely tasks. Strengthened and ergonomic handle allows using torch in the most demanding conditions.

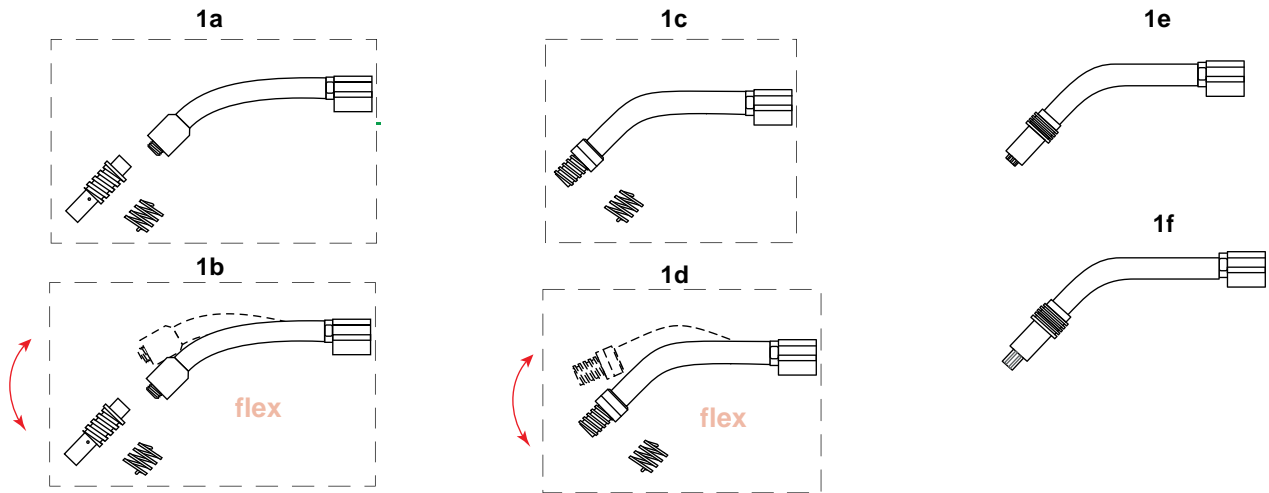
Special power cable moves large loads, due to we get gas-cooled torch with impressive 80% duty cycle.

SPARTUS Pro MIG guns were designed for specialized industry use. Recommended where common torches can't get through.

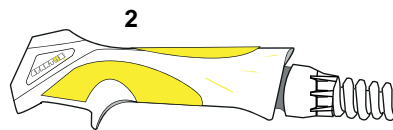
7 main advantages of SPARTUS Pro MIG guns:

- ★ Highest quality of components.
- ★ Premium class product.
- ★ High duty cycle (80%).
- ★ Strengthened, ergonomic handle.
- ★ Power cable with increased load.
- ★ Special moving ball joint with composite spring.
- ★ Compliance of world standard.

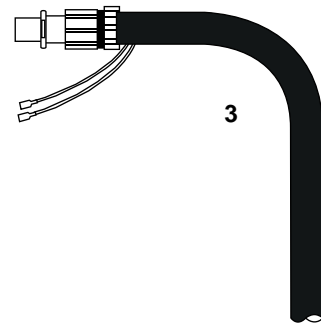
MIG GUNS - PARTS



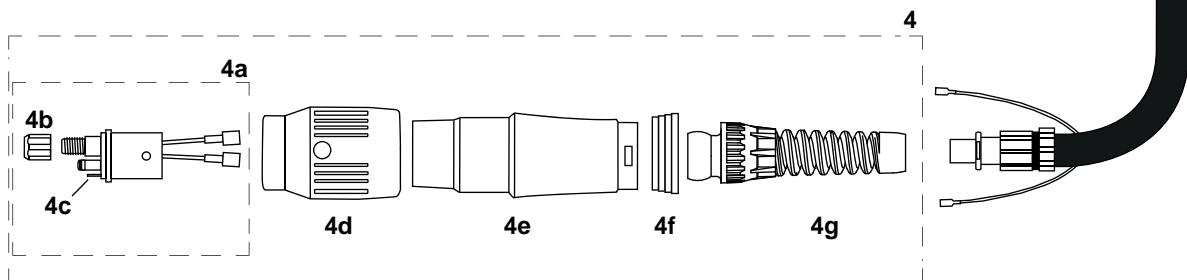
NO.	CODE	DESCRIPTION	NO.	CODE	DESCRIPTION
1a	15-00-001	Torch 150 with contact tip holder	1d	25F-00-001	Flexible torch 250F with spring
1b	15F-00-001	Flexible torch 150F with contact tip holder	1e	24-00-001	Torch 240
1c	25-00-001	Torch 250 with spring	1f	36-00-001	Torch 360



2.1



NO.	CODE	DESCRIPTION
2.1	15-70-002	Yellow microswitch (trigger)



NO.	CODE	DESCRIPTION	SPP 150	SPP 250	SPP 240	SPP 360
2	SP15-80-002	Handle PRO with spring (without microswitch)	•	•	•	•
3	SPP15-96-300	Current - gas hose 3m PRO	•			
	SPP15-96-400	Current - gas hose 4m PRO				
	SPP15-96-500	Current - gas hose 5m PRO				
	SPP25-96-300	Current - gas hose 3m PRO		•	•	
	SPP25-96-400	Current - gas hose 4m PRO				
	SPP25-96-500	Current - gas hose 5m PRO				
	SPP36-96-300	Current - gas hose 3m PRO				•
	SPP36-96-400	Current - gas hose 4m PRO				
	SPP36-96-500	Current - gas hose 5m PRO				
4	15-81-00P	EURO connector plug set PRO	•	•	•	•
4a	15-81-100	EURO connector spring pins	•	•	•	•
4b	15-81-109	Liner nut	•	•	•	•
4c	15-81-101	Spring pin	•	•	•	•
4d	15-81-110	Gun plug nut EURO PRO (black)	•	•	•	•
4e	15-81-102	EURO connector plug shield	•	•	•	•
4f	15-80-103	End cap	•	•	•	•
4g	15-80-106	Joint with spring EURO PRO	•	•	•	•

MIG GUNS - COMPLETE

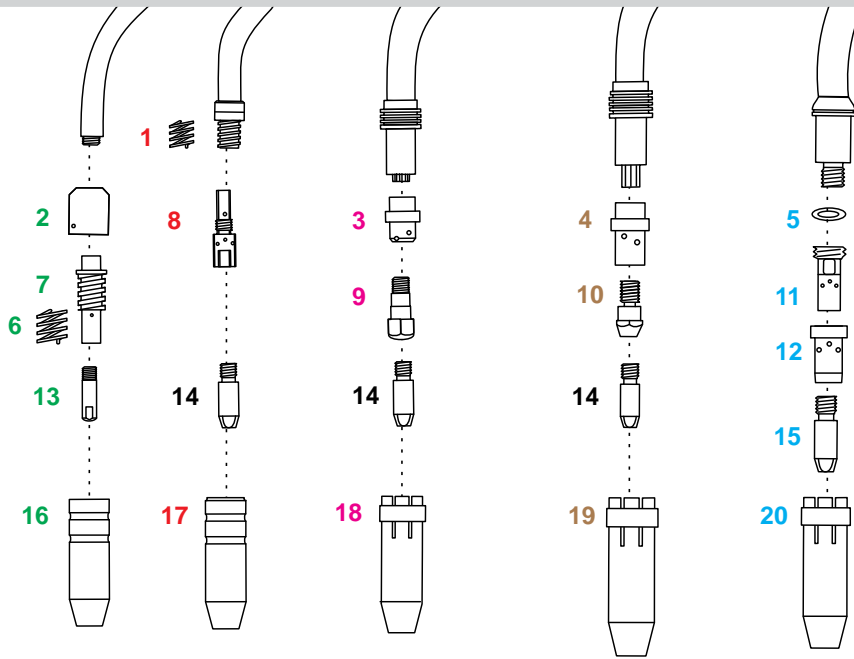
CODE	DESCRIPTION	CODE	DESCRIPTION
SPP15-13-300	Handheld MIG gun PRO 150 set 3m	SPP15F-13-300	Handheld MIG gun PRO 150F set 3m
SPP15-13-400	Handheld MIG gun PRO 150 set 4m	SPP15F-13-400	Handheld MIG gun PRO 150F set 4m
SPP15-13-500	Handheld MIG gun PRO 150 set 5m	SPP15F-13-500	Handheld MIG gun PRO 150F set 5m

CODE	DESCRIPTION	CODE	DESCRIPTION
SPP25-13-300	Handheld MIG gun PRO 250 set 3m	SPP25F-13-300	Handheld MIG gun PRO 250F set 3m
SPP25-13-400	Handheld MIG gun PRO 250 set 4m	SPP25F-13-400	Handheld MIG gun PRO 250F set 4m
SPP25-13-500	Handheld MIG gun PRO 250 set 5m	SPP25F-13-500	Handheld MIG gun PRO 250F set 5m

CODE	DESCRIPTION
SPP24-13-300	Handheld MIG gun PRO 240 set 3m
SPP24-13-400	Handheld MIG gun PRO 240 set 4m
SPP24-13-500	Handheld MIG gun PRO 240 set 5m

CODE	DESCRIPTION
SPP36-13-300	Handheld MIG gun PRO 360 set 3m
SPP36-13-400	Handheld MIG gun PRO 360 set 4m
SPP36-13-500	Handheld MIG gun PRO 360 set 5m

150 250 240/241 360 401/501



NO.	DESCRIPTION	CODE
1	Spring	25-31-006
2	Insulator ring	15-32-006
3	Ceramic gas diffuser	24-40-001
	White gas diffuser	24-41-001
	Black gas diffuser	24-42-001
	Silicone, red diffuser	24-44-001
4	Ceramic gas diffuser	36-40-001
	White gas diffuser	36-41-001
	Black gas diffuser	36-42-001
5	Insulator ring	51-31-001
6	Spring	15-31-006
7	Contact tip holder with spring	15-30-006
8	Contact tip holder M6	25-30-006
	Contact tip holder M8*	25-30-008
9	Contact tip holder M6	24-30-006
10	Contact tip holder M6	36-30-006
	Contact tip holder M8*	36-30-008
11	Contact tip holder M6**	51-30-006
	Contact tip holder M8	51-30-008
12	Ceramic gas diffuser	51-40-001
	White gas diffuser	51-41-001
	Black gas diffuser	51-42-001

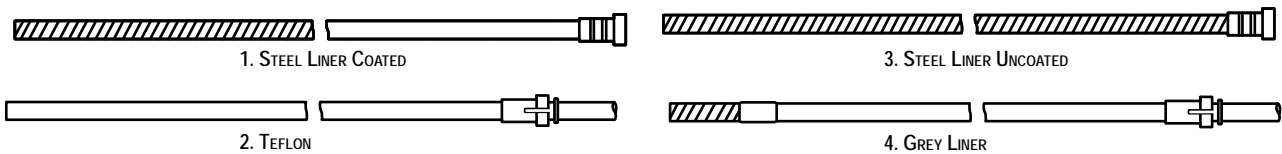
* use with contact tips M8x30mm

** use with contact tips M6x28mm

NO.	CONTACT TIPS	WIRE DIAMETER [mm] / CODE								
		0,6	0,8	1,0	1,2	1,4	1,6	2,0	2,4	3,0
13	E-Cu	15-20-006	15-20-008	15-20-010	15-20-012	15-20-014	15-20-016	-	-	-
	E-Cu economic	-	15-20-008E	15-20-010E	15-20-012E	-	-	-	-	-
	E-Cu for Al	-	15-21-008	15-21-010	15-21-012	-	-	-	-	-
	CuCrZr	-	15-22-008	15-22-010	15-22-012	15-22-014	-	-	-	-
14	E-Cu	25-20-006	25-20-008	25-20-010	25-20-012	25-20-014	25-20-016	-	-	-
	E-Cu economic	-	25-20-008E	25-20-010E	25-20-012E	-	-	-	-	-
	E-Cu for Al	-	25-21-008	25-21-010	25-21-012	-	-	-	-	-
	CuCrZr	-	25-22-008	25-22-010	25-22-012	-	-	-	-	-
15	E-Cu	-	51-20-008	51-20-010	51-20-012	51-20-014	51-20-016	51-20-020	51-20-024	51-20-030
	E-Cu economic	-	51-20-008E	51-20-010E	51-20-012E	51-20-014E	51-20-016E	-	-	-
	E-Cu for Al	-	51-21-008	51-21-010	51-21-012	-	51-21-016	-	-	-
	CuCrZr	-	51-22-008	51-22-010	51-22-012	51-22-014	51-22-016	51-22-020	-	51-22-030

NO.	DESCRIPTION	DESCRIPTION / CODE		
		tight conical	conical	cylindrical
16	Gas nozzle	15-50-095	15-50-120	15-50-160
17	Gas nozzle	25-50-115	25-50-150	25-50-180
18	Gas nozzle	24-50-100	24-50-125	24-50-170
19	Gas nozzle	36-50-120	36-50-160	36-50-190
20	Gas nozzle	51-50-140	51-50-160	51-50-200

INSULATED STEEL LINER



NO.	DESCRIPTION	CODE					
		Length [m]	3,4	4,4	5,4	mb.	Steel liner back end
1	Blue recommended for wire 0,6-0,8mm		15-58-008	15-59-008	15-60-008	15-61-008	15-62-012
	Red recommended for wire 1,0-1,2mm		15-58-012	15-59-012	15-60-012	15-61-012	15-62-012
	Yellow recommended for wire 1,6mm		15-58-016	15-59-016	15-60-016	15-61-016	15-62-016
2	Blue recommended for wire 0,6-0,8mm		25-58-008	25-59-008	25-60-008	25-61-008	25-62-012
	Red recommended for wire 1,0-1,2mm		25-58-012	25-59-012	25-60-012	25-61-012	25-62-012
	Yellow recommended for wire 1,6mm		25-58-016	25-59-016	25-60-016	25-61-016	25-62-016
3	Recommended for wire 1,0mm-1,2mm		51-58-012	51-59-012	51-60-012	51-61-012	51-62-012
	Recommended for wire 1,6mm		51-58-016	51-59-016	51-60-016	51-61-016	51-62-016

NO.	DESCRIPTION	CODE			
		Length [m]	3,5	4,5	5,5
4	Recommended for wire 1,0mm-1,2mm		26-58-012	26-59-012	26-60-012
	Recommended for wire 1,6mm		26-58-016	26-59-016	26-60-016