

SPARTUS® SP1250H/M / SP1650H/M

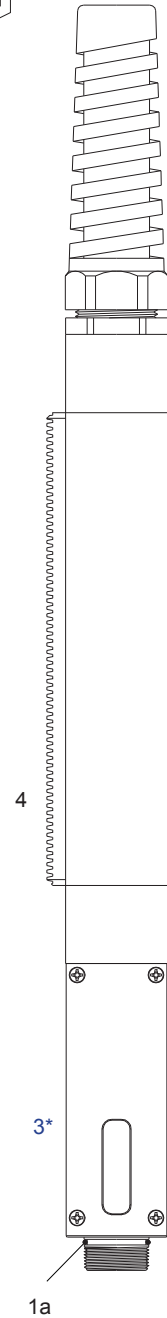
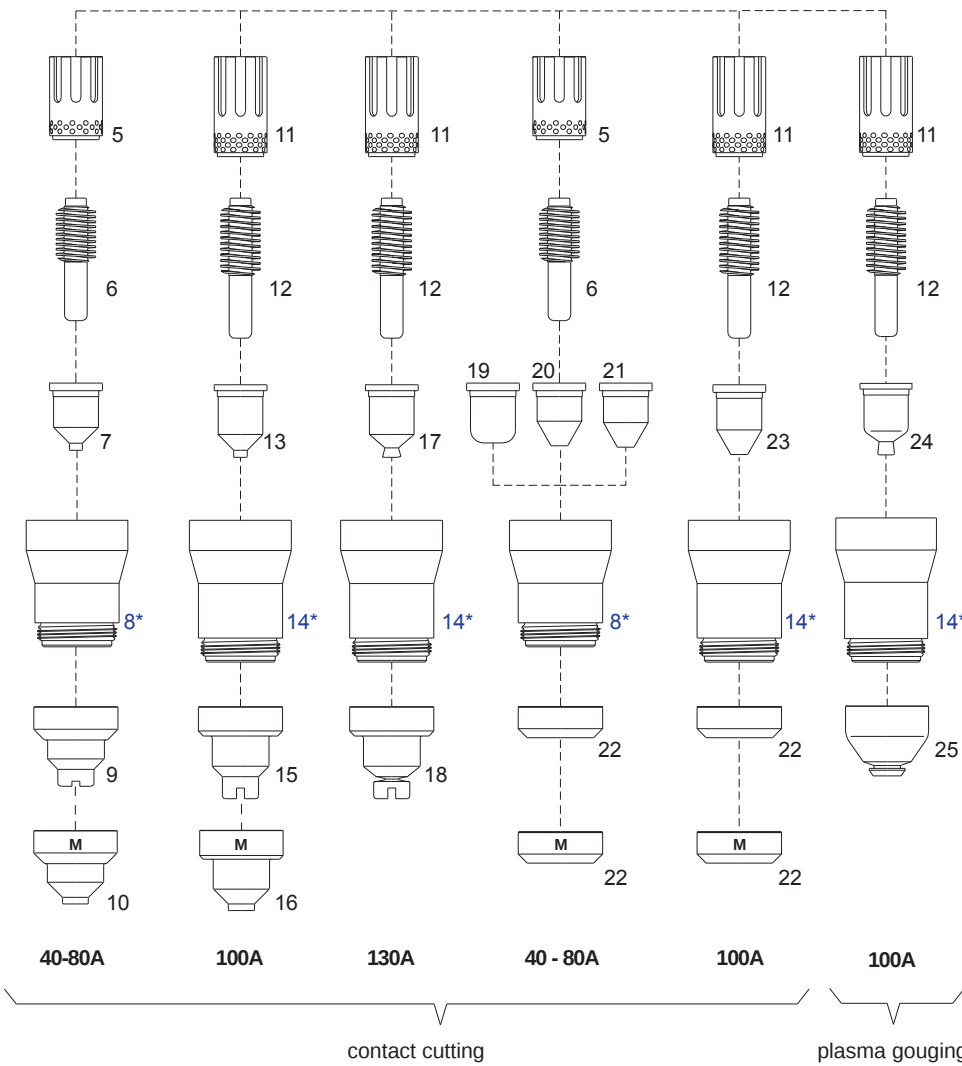
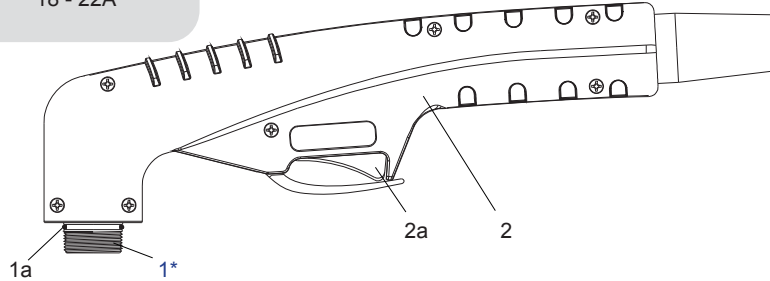
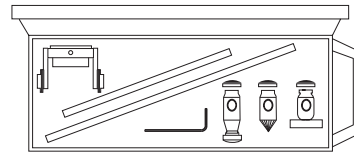


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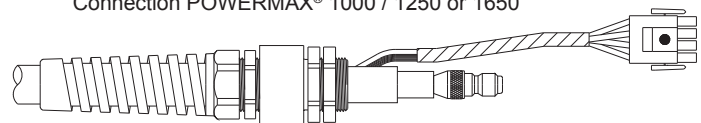
Cutting current: 40 - 130 A
Cooling type: air cooled / N₂
Duty cycle: 60% 130A
85% 100A
Working pressure: 4.6 - 5.5 bar
Min. air cooled flow rate: 290 l/min
Arc ignition: without HF
Pilot: 18 - 22A



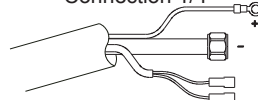
Circle



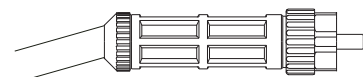
Connection POWERMAX® 1000 / 1250 or 1650



Connection 1/4"



Central connector



* RETAINING CAPS : 60495 & 60496 APPLY FOR 03800 & 03810 TORCHES

SP1250H / SP1250M / SP1650H / SP1650M

ALTERNATIVE SOLUTION FOR: HYPERTHERM®
POWERMAX® 1000 / 1250 / 1650 (T60 / T80 / T100 // T60M / T80M / T100M)

CODE	REF. NO.	DESCRIPTION
03820CX-HY		SP1250H Hand torch, 7.5m (connection POWERMAX® 1000/1250)
03825CX-HY		SP1250H Hand torch, 15m (connection POWERMAX® 1000/1250)
03821CX-HY		SP1650H Hand torch, 7.5m (connection POWERMAX® 1650)
03826CX-HY		SP1650H Hand torch, 15m (connection POWERMAX® 1650)
03830CX-HY		SP1250M Machine torch, 7.5m (connection POWERMAX® 1000/1250)
03835CX-HY		SP1250M Machine torch, 15m (connection POWERMAX® 1000/1250)
03831CX-HY		SP1650M Machine torch, 7.5m (connection POWERMAX® 1650)
03836CX-HY		SP1650M Machine torch, 15m (connection POWERMAX® 1650)
03820CX		SP1250H Hand torch, 6m (connection 1/4")
03825CX		SP1250H Hand torch, 12m (connection 1/4")
03821CX		SP1650H Hand torch, 6m (central connector)
03826CX		SP1650H Hand torch, 12m (central connector)
03830CX		SP1250M Machine torch, 6m (connection 1/4")
03835CX		SP1250M Machine torch, 12m (connection 1/4")
03831CX		SP1650M Machine torch, 6m (central connector)
03836CX		SP1650M Machine torch, 12m (central connector)

... other connections see catalog page 4.05

NO.	CODE	REF. NO.	[H] [M]	DESCRIPTION
1*	03800		•	Hand torch head
1a	02800.60		• •	O-ring (20pcs/pck.)
2	09705		•	Handle with switch
2a	07301.20		•	Switch
3*	03810		•	Machine torch head
4	07216		•	Positioning tube with rack
5	60043	120925	• •	Swirl ring Max Life
	60043E	120925	• •	Swirl ring
6	52675	120926	• •	Electrode 40-80A
7	51405.10	120932	• •	Tip 40A
	51405.12	120931	• •	Tip 60A
	51405.14	120927	• •	Tip 80A
8*	60495		• •	Retaining cap 40-80A
9	51981/TD	120929	•	Hand shield
10	51982/TD	120930	•	Machine shield
11	60044	220051	• •	Swirl ring Max Life
	60044E	220051	• •	Swirl ring
12	52676	220037	• •	Electrode 100A
13	51406	220011	• •	Tip100A
14*	60496		• •	Retaining cap 100A
15	51983/TD	220065	•	Hand shield
16	51984/TD	220047	•	Machine shield
17	51406T		•	Tip130A
18	51988		•	Spacer for contact cutting 130A
19	51402	220006	• •	Tip 40A
20	51403	220007	• •	Tip 60A
21	51404	120980	• •	Tip 80A
22	51939	120979	• •	Deflector
23	51408	220064	•	Tip 100A
24	51409.24		•	Gouging tip
25	51989/G		•	Gouging spacer
	09781CX-HY		•	Cable 7.5m (connection POWERMAX® 1000/1250) - hand torch
	09786CX-HY		•	Cable, 15m (connection POWERMAX® 1000/1250) - hand torch
	09780CX-HY		•	Cable, 7.5m (connection POWERMAX® 1650) - hand torch
	09780CX-HY		•	Cable, 15m (connection POWERMAX® 1650) - hand torch
	09791CX-HY		•	Cable, 7.5m (connection POWERMAX® 1000/1250) - machine torch
	09796CX-HY		•	Cable, 15m (connection POWERMAX® 1000/1250) - machine torch
	09790CX-HY		•	Cable, 7.5m (connection POWERMAX® 1650) - machine torch
	09795CX-HY		•	Cable, 15m (connection POWERMAX® 1650) - machine torch
	09781CX		•	Cable, 6m (1/4") -hand torch
	09786CX		•	Cable, 12m (1/4") -hand torch
	09791CX		•	Cable, 6m (1/4") - machine torch
	09796CX		•	Cable, 12m (1/4") - machine torch
	51865		•	Circle cutting attachment

[H] - części stosować w uchwycie ręcznym.

[M] - parts apply for machine torch

SPARTUS® is independent brand and not connected to HYPERTHERM®. Consumables which are offered at catalogue are produced for SPARTUS® from other manufacturer's documentation. Numerical reference HYPERTHERM® were called due to Property Right Law (art. 156 ust.1, pkt 3) for buyer's convenience and they are related to code and spare part's description.