

SPARTUS® PRO MIG 500 SYNERGY

SYN Parameter			
Program Number	Material	Wire ϕ (mm)	Gas
1	MIGMAG MANUAL		
2	Solid Fe	0.8	CO ₂
3	Solid Fe	0.8	80%Ar+20%CO ₂
4	Solid Fe	0.9	CO ₂
5	Solid Fe	0.9	80%Ar+20%CO ₂
6	Solid Fe	1.0	80%Ar+20%CO ₂
7	Solid Fe	1.0	CO ₂
8	Solid Fe	1.2	CO ₂
9	Solid Fe	1.2	80%Ar+20%CO ₂
10	Solid Fe	1.6	80%Ar+20%CO ₂
11	Solid Fe	1.6	CO ₂
12	Flux.c.w Fe	0.9	CO ₂
13	Flux.c.w Fe	1.0	CO ₂
14	Flux.c.w Fe	1.2	CO ₂
15	Flux.c.w Fe	1.6	CO ₂
16	SS ER316	0.9	98%Ar+2%CO ₂
17	SS ER316	1.0	98%Ar+2%CO ₂
18	SS ER316	1.2	98%Ar+2%CO ₂
19	SS ER316	1.6	98%Ar+2%CO ₂
20	Al Mg	1.0	Ar100%
21	Al Mg	1.2	Ar100%
22	Al Mg	1.6	Ar100%
23	Cu Si	1.0	Ar100%
24	Flux.c.w.Fe	2.0	