



## SPARTUS® EasyMIG 325

SYNERGIC AND STRONG IGBT MIG  
WITH LCD DISPLAY



### TECHNICAL PARAMETERS

| Input<br>[V] | Welding<br>current [A]                       | Duty cycle<br>MIG [%] | Wire<br>feeder             | Welding wire<br>spool<br>[kg]/[mm] | Wire diameter<br>[mm] | Weight<br>[kg] | Dimensions<br>[mm] |
|--------------|----------------------------------------------|-----------------------|----------------------------|------------------------------------|-----------------------|----------------|--------------------|
| 400          | MIG 50 – 300<br>TIG 10 – 300<br>MMA 10 – 250 | 60                    | build-in,<br>4 - roll gear | ≤ 15 / Ø200/300                    | 0.8 / 1.0 / 1.2       | 39             | 920 × 470 × 740    |

**Additional features:** 2T/4T, inductance, polarity change, POST GAS, HOT START, ARC FORCE, VRD

## DESCRIPTION

**SPARTUS® EasyMIG 325** is modern, inverter and professional MIG/MAG welding machine with inert or active gas shielding and MMA coated electrode welding. **SPARTUS® EasyMIG 325** is powered by 400V three-phase.

The maximum welding current for **SPARTUS® EasyMIG 325** is 300A for MIG/MAG and 250A for MMA. 60% high working cycle ensures stable output parameters during long-term welding work. The device is equipped with the following programs: CO2 steel, mixed steel, aluminium, core wire welding, as well as manual welding mode. **SPARTUS® EasyMIG 325** has a set of features supporting the welding process: 2T/4T work mode, inductance regulation, Arc Force, Hot Start and VRD.

**SPARTUS® EasyMIG 325** is a compact device designed mostly for efficient welding of steel constructions and working in difficult workshop conditions.

## LCD DISPLAY

The modern LCD allows an easy and quick setting of the welding voltage and to manage the device functions. When the parameters are corrected, the display sets the weld shape dependence regarding the voltage and shows graphically the recommended thickness of the material for the given current.

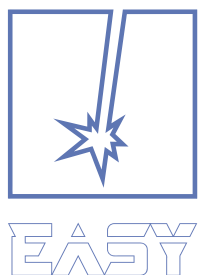


## WIRE FEEDER

Professional four-roller feeder ensures stable welding wire feed. Resistant, robust and compact design makes it perfect equipment for difficult conditions, and there is a possibility of mounting a technical gas cylinder on the chassis of the device.



**SPARTUS®** EasyMIG 325



## PACKAGE EQUIPMENT:

MIG gun SPARTUS® SPE 360 3m

electrode holder

work clamp

gas hose

user's manual

