



## TECHNICAL PARAMETERS

| Input<br>[V] | Welding<br>current [A]                       | Duty cycle<br>MIG [%] | Wire<br>feeder             | Welding wire<br>spool<br>[kg]/[mm] | Wire diameter<br>[mm] | Weight<br>[kg] | Dimensions<br>[mm] |
|--------------|----------------------------------------------|-----------------------|----------------------------|------------------------------------|-----------------------|----------------|--------------------|
| 400          | MIG 50 – 250<br>TIG 10 – 250<br>MMA 10 – 220 | 60                    | built-in,<br>4 - roll gear | ≤ 15 / Ø200/300                    | 0.8 / 1.0 / 1.2       | 38             | 920 × 470 × 740    |

**Additional features:** 2T/4T, inductance, polarity change, HOT START, ARC FORCE, VRD

## DESCRIPTION

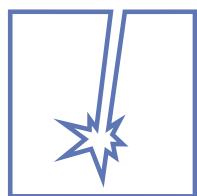
**SPARTUS® EasyMIG 270** is modern, inverter and professional MIG/MAG welding machine with inert or active gas shielding and MMA coated electrode welding. **SPARTUS® EasyMIG 270** is powered by 400V three-phase. The maximum welding current for **SPARTUS® EasyMIG 270** is 250A for MIG/MAG and 230A for MMA. 60% high working cycle ensures stable output parameters during long-term welding work. **SPARTUS® EasyMIG 270** is equipped in the synergy system for MIG/MAG welding with the ability to manually change parameters. You can choose the following programs: CO<sub>2</sub> steel, mixed steel, core wire welding. Making the synergy correction is signalled by flashing LED on the device's panel. **SPARTUS® EasyMIG 270** is a compact device designed mostly for efficient welding of steel constructions and working in difficult workshop conditions.

## WIRE FEEDER

Professional four-roller feeder ensures stable welding wire feed. Resistant, robust and compact design makes it perfect equipment for difficult conditions, and there is a possibility of mounting a technical gas cylinder on the chassis of the device.



**SPARTUS®** EasyMIG 270



**EASY**

**PACKAGE EQUIPMENT:**

MIG gun SPARTUS® SPE 240 3m

electrode holder

work clamp

gas hose

user's manual

